

# FIGURE 1

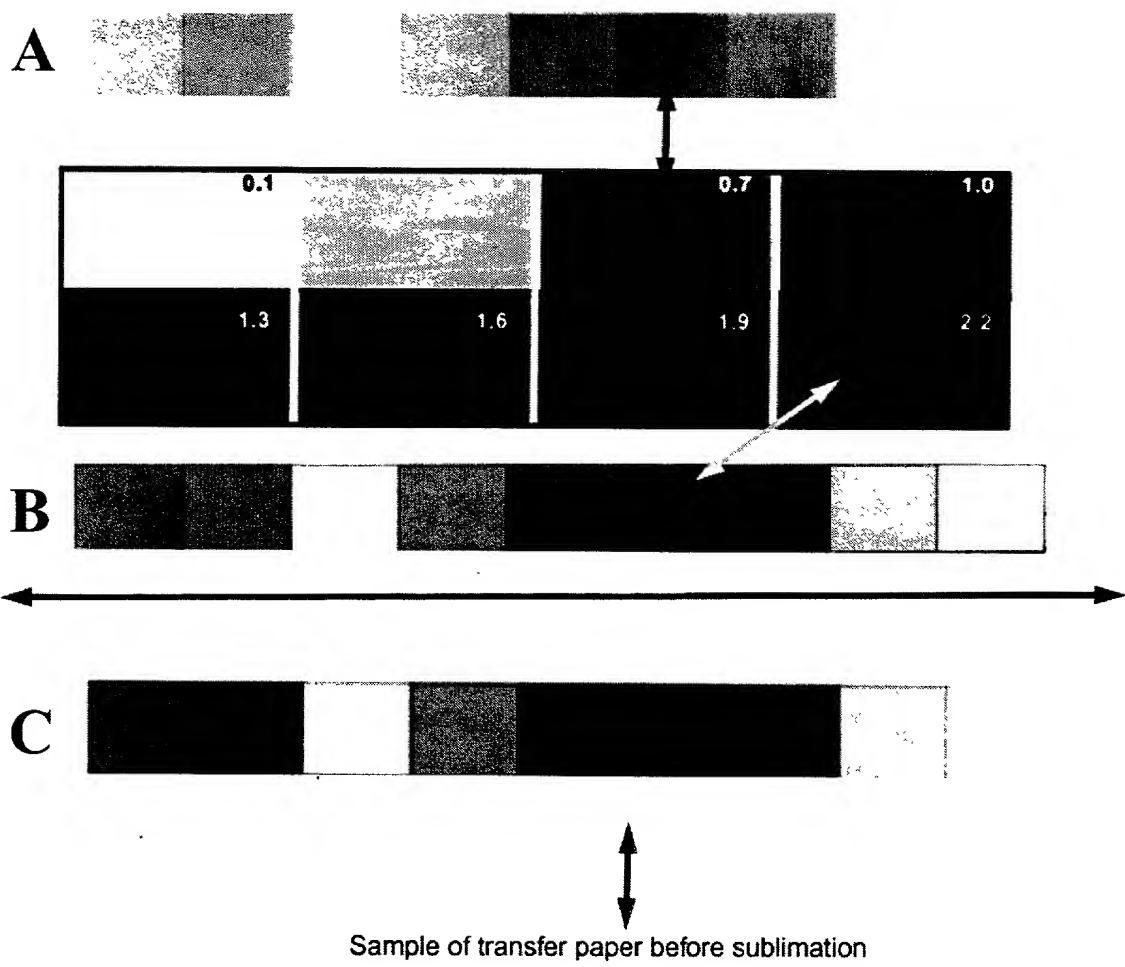
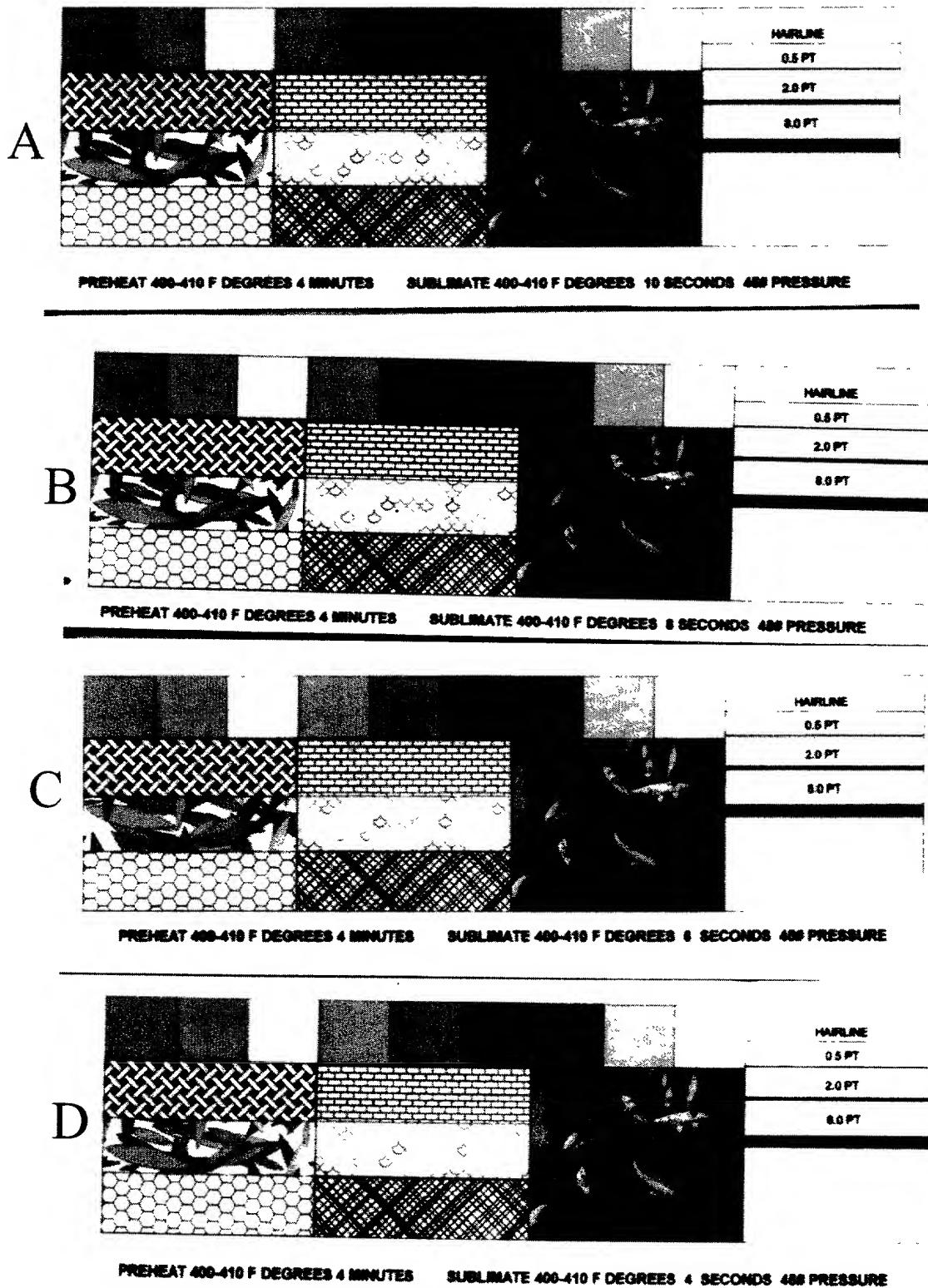
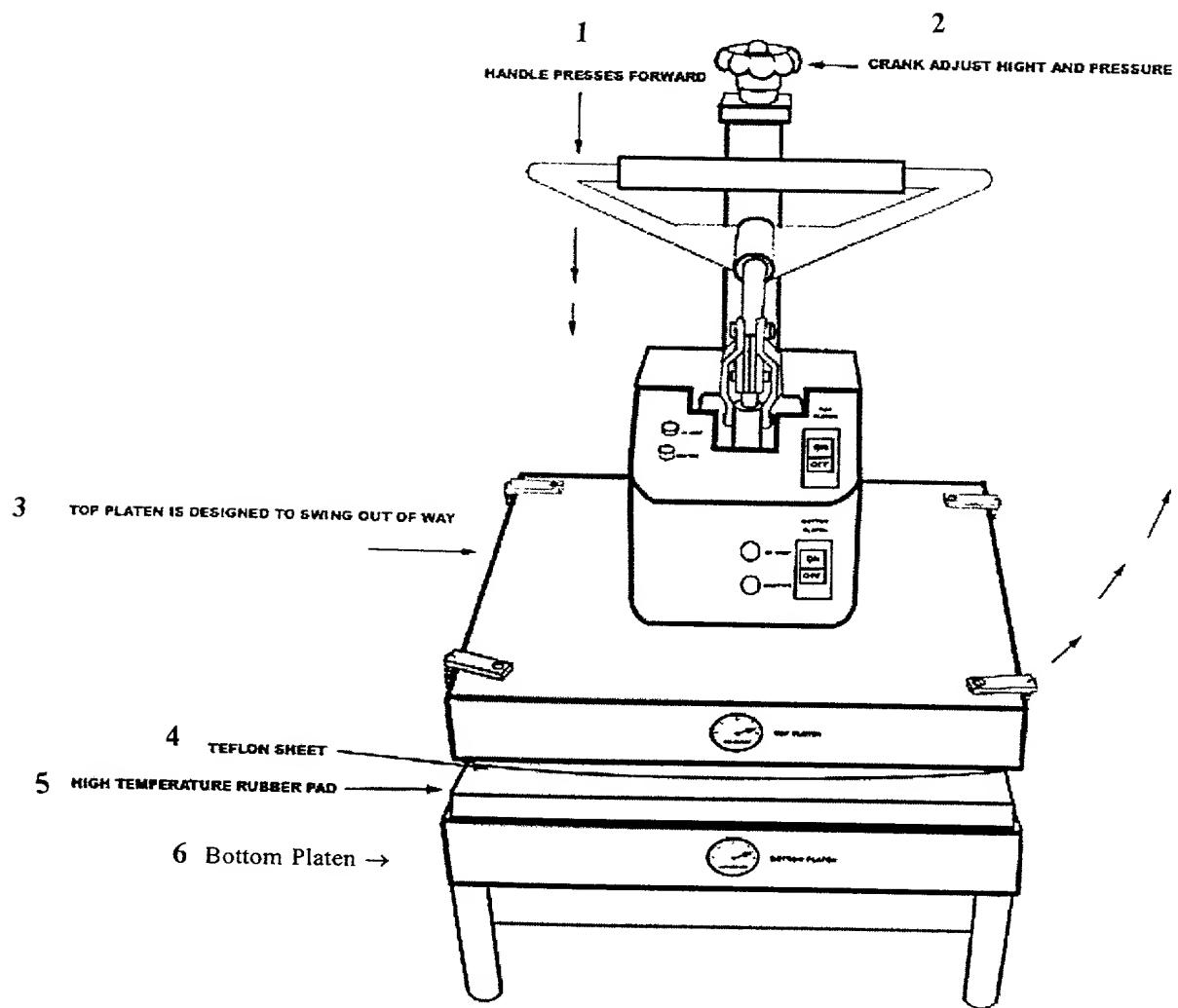


Figure 2

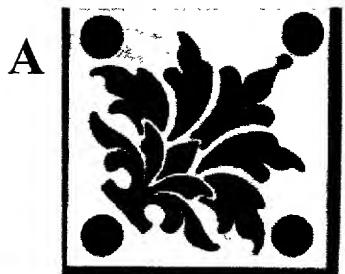


**FIGURE 3**

**Double-Heat Press**



## FIGURE 4



A  
FOUNTAINHEAD BY NEVAMAR  
PREHEAT @ 400 F DEGREES 45# PRESSURE  
4 MINUTES

SUBLIMATE @ 400 F DEGREES 45# 45 SECONDS  
EXCELLENT BLACK & COLOR & DETAIL



#2



B  
#1  
#1 & #2 WILSONART GIBRALTAR  
DES GNER WHITE  
PRE-HEAT @ 400 F DEGREES 45# PRESSURE  
4 MINUTES

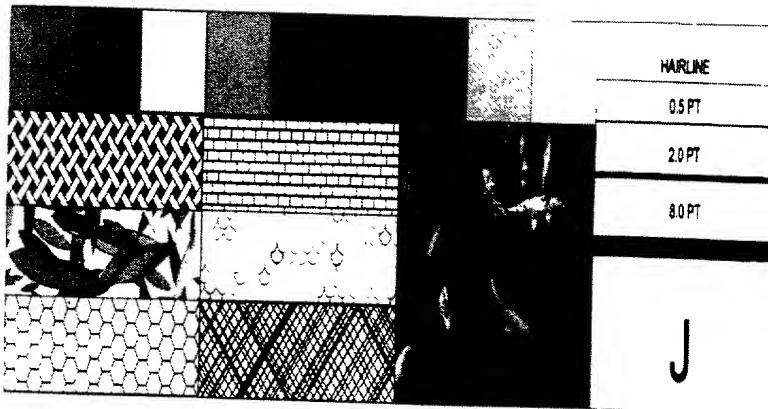
SUBLIMATE 400 F DEGREES 45 # 45 SECONDS

IMAGE SUBLIMATED EXCELLENT GOOD BLACKS  
GOOD COLOR GOOD DETAIL

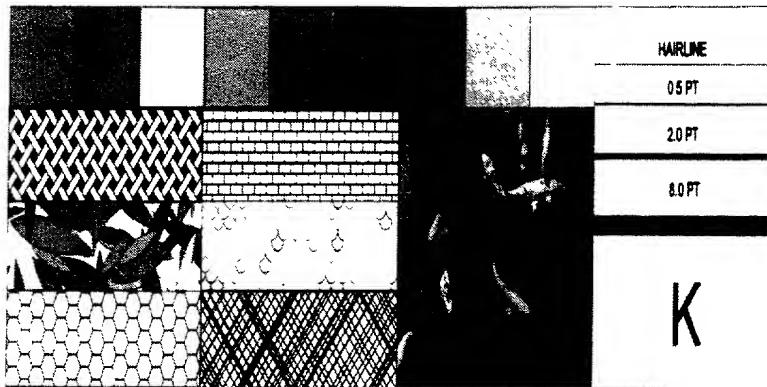
RESULTS EXCELLENT GOOD FOR PRODUCT

C

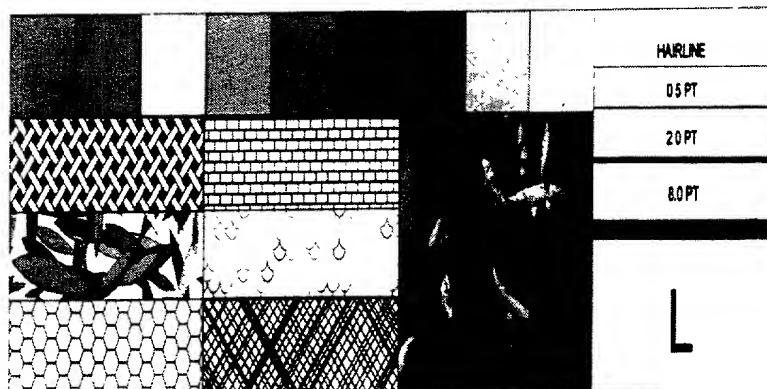
## FIGURE 5



PREHEAT 325 F DEGREES 4 MINUTES    SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE



PREHEAT 350 F DEGREES 4 MINUTES    SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE



PREHEAT 375 F DEGREES 4 MINUTES    SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE